



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3219-1

Job Sheet 180470



Part No: D3219-1

Job Qty: 100 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP A 04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		8/3/18	0.00	0.00	Start Up Waterjet		SE 18/07/18
100	Waterjet	100 pcs		8/3/18	0.01	2.08	Waterjet1		SE 18/07/18
120	QC	100 pcs		8/3/18	0.00	0.00	QC8		38
150	Packaging	100 pcs		8/3/18	0.00	0.00	Packaging3		D.M. 18-7-17
160	QC21-SA	100 Ea		8/3/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3219

Descriptions: 150 - *** STOCK IN STEP CELL ***

DAS
21
9-89

JUL 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	9.6400 sf (.0964 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	10	85	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.316inches + 0.006 - 0.001	0.322 0.315	0,317	
2	Plate	2.293inches ± 0.005	2.298 2.288	2,295	
3	Plate	0.375inches ± 0.010	0.385 0.365	0,376	
4	Plate	0.125inches ± 0.010	0.135 0.115	0,123	
5	Plate	0.125inches ± 0.010	0.135 0.115	0,122	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐															
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval													
Description Work Order Deviation			Disposition														
Dart Aerospace Ltd. 1270 Aberdeen Street Hewitson, ON L6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/12/18 E DART AEROSPACE Container No: S091443 Part: D3219 - 1 Job No: 180470 Serial No/Batch: S091443 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____			Completed By														
			Lead hand / Supervisor Approval Verification														
			QC / QA Coordinator Approval														
Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐			FOOT INFORMATION Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			CRUSHING Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			OTHER : Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			QUALIFIED Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐			Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		